

Josco

BRUMBY

CATALOGUE



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Wire Brush Operating Instructions

Rotation Speed

Under working conditions, the centrifugal force built up by a revolving brush is quite high. The wires or materials used in the brush become considerably stiffer at the working face, and the cutting or abrasive action of the brush is greatly increased. It follows that, as the speed increases, so the cutting action is faster. At the same time, harsh action is increased, and therefore, light gauge wires often give better results at high speeds than coarse wires running slowly.

Work Holder or Fixtures

Automatic fixtures are now quite commonly made and used in connection with standard brushing operations, and it is a fact that under some conditions, much better results are achieved when the work to be brushed is held either in a small hand-held fixture or in an automatic fixture. Where extreme uniformity of finish is required, roller or controlled feed of the material to the brush is most effective.

Pressure Needed When Applying Work to Brush

For cleaning, roughing, and de-burring at high speeds, use light pressure. For finishing, polishing and brushing at low speeds with wire, sufficient pressure may be needed to bring the sides of the wire in contact with the work.

Brush Wear

To achieve the longest life out of the brush, it is recommended that the rotation should be reversed from time to time. When rotating in one direction only, the cutting edge of the wires become dulled, and by reversing the brush, better cutting action is noticed.

Safety

For the safest operating conditions, operators and those standing in close vicinity of the operator and workpiece should wear goggles and protective clothing.

Special Brushes

Our standard lines of power brushes meet most requirements, but nevertheless, we do appreciate the need for special types. If you have these special requirements, we shall always be pleased to co-operate with you in making a product or suggesting a method.

Testing on the job:

A brush should always be tested on the job to secure the best results. It is recommended that you do a test patch on your work piece (preferably on a spot that is not easily visible) to see if the brush is right for your project.

Brushing Recommendations

If you have any brushing problems, you may wish to call us on 1800 445 444 or write to us at customerservice@josco.com.au for advice on the best brush for your job. To enable us to tackle your problem efficiently, please provide the following details:

- A description of the article you wish to brush - the size, shape and material, with material if possible, a sample of the part to be brushed.
- A description of the work to be done and the surface of the finish required.
- The horsepower available.
- Maximum speed of your equipment.
- Arbor hole or shaft size of your equipment.
- The maximum diameter of brush which can be mounted on your machine.

Wire Brush Technical Information

Wire Type Key

| Wire Type | Description |
|----------------|--|
| HD | Crimped HD wire suitable for light surface treatment and flexible brushing and deburring applications. Twistknot HD wire is a standard twistknot wire used for heavy duty brushing applications. |
| XHD | Twistknot XHD wire is a premium tenacious wire providing a faster, more aggressive cut together with longer life. Provides increased durability and is better suited to extreme brushing requirements. |
| TNC | Straight and single crimp tin coated wire suited to deburring and decarbonising. |
| TNCE | Straight and single crimp tin coated wire suited to deburring and decarbonising with a TNC encapsulated elastomer to prevent wire breakage. |
| BC Steel Wire | Crimped brass coated steel wire provides high tensile strength and cutting performance and is used for demanding brushing and deburring applications. |
| BCTC | Brass coated tyre cord steel wire provides long life aggression and is used for heavy duty brush applications. |
| 316SS | Premium stainless steel wire ideal for Australian conditions. 316SS has an increased resistance to corrosion in marine environments. Used for brushing stainless steel and aluminium. |
| 302SS/304SS | Lower grade stainless steel than 316SS. Used on 302 or 304 stainless material in non-marine environments. |
| Brass | Ideal for surface finishing on copper and brass. Non-sparking. |
| Abrasive Nylon | Abrasive impregnated nylon filament for corrosion and paint removal on a wide range of materials. |

Fill Selection Guide

| Fill/ Wire Type | Application Material | | | | | | | |
|--------------------|----------------------|-----------------|-------|-----------|--------|------|---------|------|
| | Steel | Stainless Steel | Brass | Aluminium | Copper | Iron | Plastic | Wood |
| Crimped HD | BC | NR | SC | NR | NR | BC | SC | SC |
| Twistknot HD | BC | NR | SC | NR | NR | BC | SC | SC |
| TNC | BC | NR | SC | NR | NR | BC | SC | SC |
| TNCE | BC | NR | SC | NR | NR | BC | SC | SC |
| BCHD | BC | NR | SC | NR | NR | BC | SC | SC |
| BCTC | BC | NR | SC | NR | NR | BC | SC | SC |
| SS 316 | NR | BC | SC | BC | NR | NR | SC | SC |
| SS 302/304 | NR | SC | SC | BC | NR | NR | SC | SC |
| Brass | SC | SC | BC | SC | BC | SC | SC | SC |
| Abrasive Nylon | SC | SC | NR | SC | SC | SC | BC | BC |

Fill Selection Guide Key

| | |
|----|----------------------|
| BC | Best combination |
| SC | Suitable combination |
| NR | Not recommended |

Wheel Brushes

Crimped Wheel Brushes



Josco Brumby Wheel Brushes with crimped wire are suitable for bench grinders. Crimped wire construction allows for softer brushing and light paint and rust removal.



BWB15020



Multibore (MB)
Reducing Bush

| Part No. | Size Dia. x Width | Bore | Wire Size | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|----------------------|------|--------------|----------|------------------|--------------|--------------|--------------|
| BWB12513 | 125 x 13 | MB | 0.30 | HD Steel | 4,500 | 1 | - | Box |
| BWB15012 | 150 x 12 | MB | 0.30 | HD Steel | 6,000 | 3 | 60 | Clamshell |
| BWB15020 | 150 x 20 | MB | 0.30 | BCHD | 6,000 | 2 | 30 | Clamshell |
| BWB20020 | 200 x 20 | MB | 0.30 | BCHD | 4,500 | 2 | 20 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Twistknot Wheel Brushes



Wheel Brushes with twistknot wire are ideal for hard, aggressive brushing and contaminant removal. Great for scale, rust and paint removal. Suitable for use with angle grinders & bench grinders.



BTW100



BTW127



Multi-thread (MT)
Adaptor

| Part No. | Dia. | Width | Knots | Wire Size | Material | Thread | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-------|-------|--------------|----------|--------|------------------|--------------|--------------|--------------|
| BTW100 | 100 | | 18 | | HD Steel | MT | 12,500 | | | Clamshell |
| BTW127 | 125 | | 22 | | HD Steel | 14 x 2 | 12,500 | | | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Bevel Brushes

Crimped Bevel Brushes



Josco Brumby Bevel Brushes are designed specifically for brushing in ‘hard to reach’ work piece areas. The bevel design allows the brush to be operated either as a flat brush or a “wheel” brush.



BCB100



Multi-thread (MT)
Adaptor

| Part No. | Dia. | Width | Wire Size | Thread | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-------|-----------|--------|----------|---------------|-----------|-----------|-----------|
| BCB100 | 100 | | 0.30 | MT | BCHD | 12,500 | 3 | 60 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Twistknot Bevel Brushes



Josco Brumby Twistknot Bevel Brushes are ideal for hard, aggressive brushing and contaminant removal including scale, rust, paint and corrosion. Suitable for use with angle grinders.



BTB100



BTB100SS



BTB125



Multi-thread (MT)
Adaptor

| Part No. | Dia. | Knots | Wire Size | Thread | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-------|-----------|--------|----------|---------------|-----------|-----------|-----------|
| BTB100 | 100 | 18 | 0.45 | MT | HD Steel | 12,500 | 3 | 60 | Clamshell |
| BTB100SS | 100 | 18 | 0.45 | MT | 316 SS | 12,500 | 3 | 60 | Clamshell |
| BTB125 | 125 | 24 | 0.45 | 14 x 2 | HD Steel | 12,500 | 3 | 60 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Cup Brushes

Crimped Cup Brushes

Josco Brumby Cup Brushes are available with threaded bore or spindle. The crimped wire design allows for less aggressive brushing and contaminant removal.



| Part No. | Dia. | Wire Size | Skirt | Thread | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-----------|-------|--------|----------|---------------|-----------|-----------|-----------|
| BCC60 | 60 | 0.30 | N/A | MT | BCHD | 12,500 | 3 | 60 | Clamshell |
| BCC65 | 75 | 0.30 | N/A | MT | BCHD | 12,500 | 3 | 60 | Clamshell |
| BCTCS65 | 75 | TC | Yes | MT | BCTC | 12,500 | 3 | 60 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Cup Brushes

Twistknot Cup Brushes



Josco Brumby Cup Brushes with twistknot wire are ideal for hard, aggressive brushing and contaminant removal. Great for scale, rust and paint removal. Suitable for use with angle grinders.



BTC50



BTC65



BTC1003



Multi-thread (MT)
Adaptor

| Part No. | Dia. | Wire Size | Rows | Metal Skirt | Thread | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-----------|------|-------------|--------|----------|---------------|-----------|-----------|-----------|
| BTC50 | 65 | 0.45 | 1 | N/A | MT | HD Steel | 12,500 | 3 | 60 | Clamshell |
| BCTC65 | 75 | 0.45 | 1 | N/A | MT | HD Steel | 12,500 | 3 | 60 | Clamshell |
| BTC65 | 75 | 0.45 | 1 | N/A | MT | HD Steel | 12,500 | 3 | 60 | Clamshell |
| BTC65SS | 75 | 0.45 | 1 | N/A | MT | 316 SS | 12,500 | 2 | 60 | Clamshell |
| BTC65 | 75 | 0.45 | 1 | Yes | MT | HD Steel | 12,500 | 3 | 60 | Clamshell |
| BTC1003 | 100 | 0.45 | 1 | N/A | 14 x 2 | HD Steel | 8,500 | 2 | 20 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).



For more information on Josco Brumby Wire Cup Brushes, please visit the Josco website or our YouTube channel to see a tutorial on how to remove rust and flaky paint from a trailer using BTC65 and BCTC65. Links are below:

Josco Website: Cup Brushes
<http://www.josco.com.au/types/cup/?pid=6>

YouTube: Cup Brush Tutorial
https://www.youtube.com/watch?v=FOF_2KloWkl

Spindle-Mounted Brushes

Crimped Wheel Brushes



Josco Brumby Spindle-Mounted Crimped Wheel Brushes are ideal for removing rust and paint and are all fitted with a quick change 6.3mm hex shank. Suitable for use with drills.



BCW75

| Part No. | Dia. | Width | Spindle | Wire Size | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-------|----------|-----------|------------|---------------|-----------|-----------|-----------|
| BCW50 | 50 | | 1/4" Hex | | BCHD Steel | 4,500 | 5 | 100 | Clamshell |
| BCW75 | 75 | | 1/4" Hex | | BCHD Steel | 4,500 | 5 | 100 | Clamshell |
| BCW100 | 100 | | 1/4" Hex | | BCHD Steel | 4,500 | 5 | 100 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Crimped Cup Brush



Josco Brumby Crimped Cup Brushes are all fitted with a quick change 6.3mm hex shank (spindle). Suitable for use with drills.



BCC50

| Part No. | Dia. | Shape | Spindle | Wire Size | Material | Max. Safe RPM | Inner QTY | Outer QTY | Pack Type |
|----------|------|-------|----------|-----------|------------|---------------|-----------|-----------|-----------|
| BCC25 | 25 | | 1/4" Hex | | BCHD Steel | 4,500 | 5 | 100 | Clamshell |
| BCC50 | 50 | | 1/4" Hex | | BCHD Steel | 4,500 | 5 | 100 | Clamshell |
| BCC75 | 75 | | 1/4" Hex | | BCHD Steel | 4,500 | 5 | 100 | Clamshell |

Note: All diameter, width and wire measurements shown are in millimetres (mm).

Flap Discs

Flap Discs vs. Sanding Discs

Flap Discs have been developed primarily to replace sanding discs, although in some applications, they may have advantages over depressed centre grinding discs, particularly on light gauge sheet and where finish is important, such as on stainless steel. No backing pads are required - the discs fit directly onto your machine.

Due to the cushioning effect of the cloth, a disc one or two grades coarser can be used for maximum rate of stock removal and still achieve a finer finish than is obtained with sanding discs. Grinding marks are less likely to show through paint, epoxy or stove enamel coatings. Flap discs work best with light pressure, letting the speed of the machine do the work rather than the operator, because the laminated flaps stay sharp until the disc is completely worn out. There is no need for the operator to lean on the machine as is the case with dull sanding discs.

ONE GRIT COARSER: In order to obtain a similar finish with the same aggression select a flap disc which is at least one grit coarser than a resin fibre disc.

Aluminium Oxide Flap Discs

Ideal for general purpose applications such as weld removal, grinding and clean up of steel, stainless steel and aluminium, great for removing paint and varnish. Finer grits suitable for finishing timber prior to painting. No backing pads required.



BDA10060

BDA11540

BDA12760

| Part No. | Diameter | Bore | Grit | Max Speed RPM | Inner QTY | Outer QTY | Pack Type |
|-----------|----------|------|------|---------------|-----------|-----------|-------------|
| BDA10040 | 100 | 16 | 40 | 15,300 | 5 | 200 | Single Disc |
| BDA10060 | 100 | 16 | 60 | 15,300 | 5 | 200 | Single Disc |
| BDA10080 | 100 | 16 | 80 | 15,300 | 5 | 200 | Single Disc |
| BDA100120 | 100 | 16 | 120 | 15,300 | 5 | 200 | Single Disc |
| BDA11540 | 115 | 22 | 40 | 13,300 | 5 | 200 | Single Disc |
| BDA11560 | 115 | 22 | 60 | 13,300 | 5 | 200 | Single Disc |
| BDA11580 | 115 | 22 | 80 | 13,300 | 5 | 200 | Single Disc |
| BDA115120 | 115 | 22 | 120 | 13,300 | 5 | 200 | Single Disc |
| BDA12740 | 127 | 22 | 40 | 12,000 | 5 | 200 | Single Disc |
| BDA12760 | 127 | 22 | 60 | 12,000 | 5 | 200 | Single Disc |
| BDA12780 | 127 | 22 | 80 | 12,000 | 5 | 200 | Single Disc |
| BDA127120 | 127 | 22 | 120 | 12,000 | 5 | 200 | Single Disc |

| Part No. | Diameter | Bore | Grit | Max Speed RPM | Inner QTY | Outer QTY | Pack Type |
|-----------|----------|------|------|---------------|-----------|-----------|-----------|
| BDA10040P | 100 | 16 | 40 | 15,300 | 1 | 40 | 5 Pack |
| BDA10060P | 100 | 16 | 60 | 15,300 | 1 | 40 | 5 Pack |
| BDA10080P | 100 | 16 | 80 | 15,300 | 1 | 40 | 5 Pack |

Note: All diameter, bore measurements shown are in millimetres (mm).

Flap Discs

Zirconia Flap Discs



Josco Brumby Zirconia Flap Discs are ideal for general purpose applications such as weld removal, grinding and clean-up of steel, stainless steel and aluminium, and are great for removing paint and varnish. Finer grits are more suitable for finishing timber prior to painting. They can also be used on cast iron. Zirconia grit is ideal for fast grinding and longer life. Glass fibre backed - no need for backing pads, can mount straight onto your angle grinder.



BDZ100120

BDZ11540

BDZ12740

| Part No. | Material | Diameter | Bore | Grit | Max. Speed RPM | Inner QTY | Outer QTY | Pack Type |
|-----------|----------|----------|------|------|----------------|-----------|-----------|-------------|
| BDZ10040 | Zirconia | 100 | 16 | 40 | 15,300 | 5 | 200 | Single Disc |
| BDZ10060 | Zirconia | 100 | 16 | 60 | 15,300 | 5 | 200 | Single Disc |
| BDZ10080 | Zirconia | 100 | 16 | 80 | 15,300 | 5 | 200 | Single Disc |
| BDZ100120 | Zirconia | 100 | 16 | 120 | 15,300 | 5 | 200 | Single Disc |
| BDZ11540 | Zirconia | 115 | 22 | 40 | 13,300 | 5 | 200 | Single Disc |
| BDZ11560 | Zirconia | 115 | 22 | 60 | 13,000 | 5 | 200 | Single Disc |
| BDZ11580 | Zirconia | 115 | 22 | 80 | 13,300 | 5 | 200 | Single Disc |
| BDZ115120 | Zirconia | 115 | 22 | 120 | 13,300 | 5 | 200 | Single Disc |
| BDZ12740 | Zirconia | 127 | 22 | 40 | 12,000 | 5 | 200 | Single Disc |
| BDZ12760 | Zirconia | 127 | 22 | 60 | 12,000 | 5 | 200 | Single Disc |
| BDZ12780 | Zirconia | 127 | 22 | 80 | 12,000 | 5 | 200 | Single Disc |
| BDZ127120 | Zirconia | 127 | 22 | 120 | 12,000 | 5 | 200 | Single Disc |

Note: All diameter, bore measurements shown are in millimetres (mm).

Flap Discs

Poly Flap Discs



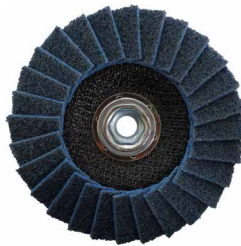
Josco Brumby Poly Flap Discs are made from a non-woven abrasive cloth and are ideal for removing rust from steel surfaces, cleaning up and removing paint from steel, stainless steel and aluminium, cleaning and finishing of TIG weld seams, polishing stainless steel, and light deburring & de-scaling on steel. Dependent on the hardness and application, they are available in colour coded coarse (yellow), medium (brown) and fine (blue).



BPD125C



BPD125M



BPD125F

| Part No. | Diameter | Bore | Grit | Max. Speed RPM | Inner QTY | Outer QTY | Pack Type |
|----------|----------|-------------------------|--------|----------------|-----------|-----------|-----------|
| BPD100F | 100 | Quick Change 10 x1.5 | Fine | 15,300 | 3 | 60 | Clamshell |
| BPD100M | 100 | Quick Change 10 x1.5 | Medium | 15,300 | 3 | 60 | Clamshell |
| BPD100C | 100 | Quick Change 10 x1.5 | Coarse | 15,300 | 3 | 60 | Clamshell |
| BPD125F | 125 | Quick Change 14 x 2 | Fine | 12,200 | 3 | 60 | Clamshell |
| BPD125M | 125 | Quick Change 14 x 2 | Medium | 12,200 | 3 | 60 | Clamshell |
| BPD125C | 125 | Quick Change 14 x 2 | Coarse | 12,200 | 3 | 60 | Clamshell |

Note: All diameter, bore measurements shown are in millimetres (mm).

Strip-It Wheels & Discs

Strip-It Wheels



Made from silicon impregnated abrasive nylon, Josco Brumby Strip-It Discs & Wheels are great for removing any type of surface coating whether it be paint, rust or corrosion from timber or metal/steel.



BSW1001



BSW1002

| Part No. | Diameter | Segment | Sections | Max. Speed RPM | Inner QTY | Outer QTY | Pack Type |
|----------|----------|---------|----------|-------------------|-----------|-----------|-----------|
| BSW501 | 50 | Wheel | 1 | 4,500 | 3 | 60 | Clamshell |
| BSW502 | 50 | Wheel | 2 | 4,500 | 3 | 60 | Clamshell |
| BSW751 | 75 | Wheel | 1 | 4,500 | 3 | 60 | Clamshell |
| BSW752 | 75 | Wheel | 2 | 4,500 | 3 | 60 | Clamshell |
| BSW1001 | 100 | Wheel | 1 | 4,500 | 3 | 60 | Clamshell |
| BSW1002 | 100 | Wheel | 2 | 4,500 | 3 | 60 | Clamshell |

Note: All diameter measurements shown are in millimetres (mm).

Common Applications and General Information

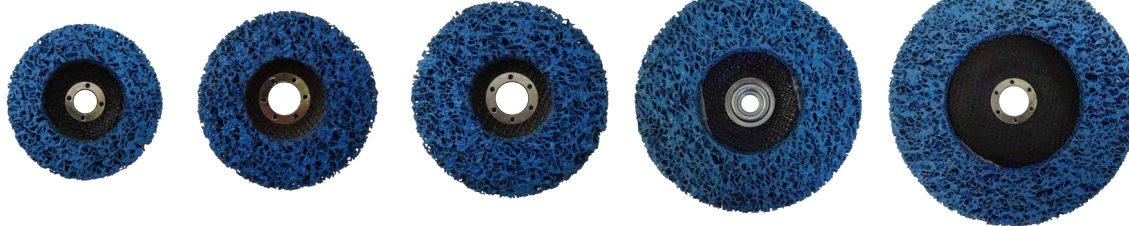
Blue Strip-It Discs are ideal for use on steel, stainless steel, timber, fibreglass, aluminium, granite, hard faced brick & most metals.

Ideal for:

- Sanding back panels on weather-board houses prior to painting
- Varnish and epoxy removal
- Removing paint and graffiti from bricks, timber or metal fencing
- Removing paint and rust from trailers, metal or wood
- Cleaning discolouration on stainless steel welds
- Sanding fibreglass on cars and boats
- Sanding aluminium on boats and trailers
- Removal of rust and light scale and surface preparation
- Removal of lightweight weld splatter

Strip-It Wheels & Discs

Strip-It Discs



BSD100

BSD115

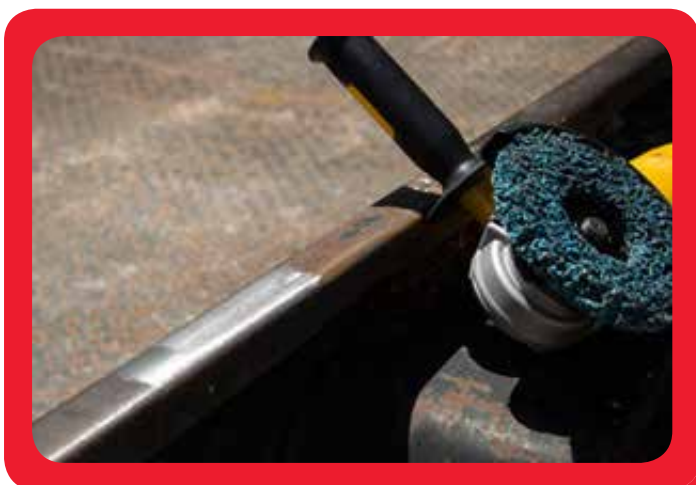
BSD127

BSD150

BSD180

| Part No. | Diameter | Segment | Bore (B) Thread (T) | Max. RPM | Inner QTY | Outer QTY | Pack Type |
|----------|----------|---------|------------------------|----------|-----------|-----------|-------------|
| BSD100 | 100 | Disc | 16 (B) | 12,000 | 3 | 60 | Single Disc |
| BSD115 | 115 | Disc | 22 (B) | 11,000 | 3 | 60 | Single Disc |
| BSD127 | 127 | Disc | 22 (B) | 10,500 | 3 | 60 | Single Disc |
| BSD180 | 180 | Disc | 22 (B) | 6,000 | 3 | 60 | Single Disc |
| BSDB100 | 100 | Disc | 16 (B) | 12,000 | - | 60 | 3 Pack |
| BSDB115 | 115 | Disc | 22 (B) | 11,000 | - | 60 | 3 Pack |
| BSDB127 | 127 | Disc | 22 (B) | 10,500 | - | 60 | 3 Pack |

Note: All diameter, bore and thread measurements shown are in millimetres (mm).



For more information on Josco Brumby Strip-It Wheels and Discs, please visit the Josco website or our YouTube channel to see a tutorial on how to remove rust and flaky paint from a trailer using BSD127. Links are below:

Josco Website: Strip-It Discs & Wheels
<http://www.josco.com.au/types/strip-it-wheels-and-discs/?pid=7>

YouTube: Strip-It Disc Tutorial
<https://www.youtube.com/watch?v=KvCKwpPOc-Q>

Surface Preparation & Conditioning

Surface Preparation & Conditioning



Josco Brumby's range of surface preparation and conditioning kits include extra fine, fine, medium and coarse surface conditioning and sanding discs, plus a 6.3mm arbor and quick change backing pad. A range of 5 piece replacement kits are also available. They are ideal for blending scratches and imperfections on stainless steel, aluminium and most other metals.



Coarse
Surface
Conditioning
Disc



Medium
Surface
Conditioning
Disc



Fine
Surface
Conditioning
Disc



Coarse
Sanding
Disc



Medium
Sanding
Disc



Fine
Sanding
Disc



Arbor &
Rubber
Backing
Pad

| Part No. | Dia. | Contents | Max. Speed RPM | Inner Pack QTY | Outer Pack QTY | Pack Type |
|----------|------|--|----------------|----------------|----------------|-----------|
| BSCK505 | 50 | 1 x Quick Change Backing Pad 6.3mm Arbor Surface Conditioning Discs: Extra Fine, Fine, Medium & Coarse | 30,000 | 3 | 30 | Clamshell |
| BSCK755 | 75 | 1 x Quick Change Backing Pad 6.3mm Arbor Surface Conditioning Discs: Extra Fine, Fine, Medium & Coarse | 20,000 | 3 | 30 | Clamshell |
| BSPK507 | 50 | 1 x Quick Change Backing Pad 6.3mm Arbor Sanding Discs: Fine, Medium & Coarse Surface Conditioning Discs: Fine, Medium & Coarse | 30,000 | 3 | 30 | Clamshell |
| BSPK757 | 75 | 1 x Quick Change Backing Pad 6.3mm Arbor Sanding Discs: Fine, Medium & Coarse Surface Conditioning Discs: Fine, Medium & Coarse | 20,000 | 3 | 30 | Clamshell |
| BSCRKC50 | 50 | 5 x Coarse Replacement Surface Conditioning Discs | 30,000 | 3 | 30 | Clamshell |
| BSCRKC75 | 75 | 5 x Coarse Replacement Surface Conditioning Discs | 20,000 | 3 | 30 | Clamshell |
| BSCRKM50 | 50 | 5 x Medium Replacement Surface Conditioning Discs | 30,000 | 3 | 30 | Clamshell |
| BSCRKM75 | 75 | 5 x Medium Replacement Surface Conditioning Discs | 20,000 | 3 | 30 | Clamshell |
| BSCRKF50 | 50 | 5 x Fine Replacement Surface Conditioning Discs | 30,000 | 3 | 30 | Clamshell |
| BSCRKF75 | 75 | 5 x Fine Replacement Surface Conditioning Discs | 20,000 | 3 | 30 | Clamshell |

Note: All diameter measurements shown are in millimetres (mm).

Polishing Buffs

Shaft Mounted Calico Polishing Buffs



Josco Brumby's range of Shaft-Mounted Calico Polishing Buffs are ideal for polishing irregular shapes and hard to reach areas on aluminium, brass, steel, stainless steel, copper and most other metals. They are available in three shapes: cylinder, cone and mushroom shaped. The best results can be achieved by using the buffs with the correct Brumby polishing compound and also be ensuring that the surface is clean and scratch free prior to use.



BCC5050



BCM38



BCT50

| Part No. | Diameter | Shape | Spindle | Max. Speed RPM | Inner Pack QTY | Outer Pack QTY | Pack Type |
|----------|----------|----------|---------|----------------|----------------|----------------|-----------|
| BCC2525 | 25 | Cylinder | 6.3mm | 4,500 | 3 | 30 | Clamshell |
| BCC5050 | 50 | Cylinder | 6.3mm | 4,500 | 3 | 30 | Clamshell |
| BCM38 | 38 | Mushroom | 6.3mm | 4,500 | 3 | 30 | Clamshell |
| BCM50 | 50 | Mushroom | 6.3mm | 4,500 | 3 | 30 | Clamshell |
| BCM75 | 75 | Mushroom | 6.3mm | 4,500 | 3 | 30 | Clamshell |
| BCT50 | 50 | Cone | 6.3mm | 4,500 | 3 | 30 | Clamshell |
| BCT65 | 65 | Cone | 6.3mm | 4,500 | 3 | 30 | Clamshell |

Note: All diameter measurements shown are in millimetres (mm).

Lambswool Buffs

Lambswool Polishing Bonnets



Josco Brumby's Lambswool Polishing Bonnets are made from 100% Australian lamb's wool in order to create a flexible bonnet that allows for more control when polishing. They're ideal for polishing cars, boats and upholstery.



LBP125



LBP180

| Part No. | Diameter | Suits | Inner Pack QTY | Outer Pack QTY | Pack Type |
|----------|----------|--------------------------|----------------|----------------|-----------|
| LBP125 | 125 | Standard Backing Pads | 3 | 30 | Clamshell |
| LBP180 | 180 | 150mm-180mm Backing Pads | 3 | 30 | Clamshell |

Note: All diameter measurements shown are in millimetres (mm).

Compounds

Polishing & Cutting Compounds



Josco Brumby's range of cutting and polishing compounds are ideal for cutting back light scratches prior to polishing and achieving a high gloss finish on a huge variety of materials including aluminium and aluminium alloys, copper, brass, stainless steel, plastics, fine metals, die cast articles and most other metals.

| Compound | Buff | Finish |
|------------|-------------------|--|
| SS | Loose Leaf Calico | High quality finish on aluminium alloys. |
| SSX | Loose Leaf Calico | High gloss finish on copper, brass and stainless steel. |
| Multishine | Loose Leaf Calico | High gloss finish on plastics and die-cast articles. |
| Tripoli | Stitched Rag | General purpose compound for copper, brass, aluminium and most metals. |
| Fastcut | Sisal | To cut back light stretch marks on copper, brass and stainless steel prior to polishing. |



FASTCUTCARD



MULTISHINECARD



SSCARD



SSXCARD



TRIPOLICARD

| Part No. | Size | Colour | Inner QTY | Outer QTY | Pack Type |
|----------------|----------|-------------|-----------|-----------|-----------|
| FASTCUTCARD | Standard | Dark Grey | 2 | 20 | Clamshell |
| MULTISHINECARD | Standard | Light Blue | 2 | 20 | Clamshell |
| SSCARD | Standard | White | 2 | 20 | Clamshell |
| SSXCARD | Standard | Light Green | 2 | 20 | Clamshell |
| TRIPOLICARD | Standard | Brown | 2 | 20 | Clamshell |

Kits

Multi-Purpose Kits



Josco Brumby Multi-Purpose Kits are ideal for deburring, rust and paint removal, cleaning, blending and surface preparation, and are designed to suit all popular drills.



BRUKIT3



BRUKIT5



BDAK12

| Part No. | Description | Arbor | Max. Speed RPM | Inner Pack QTY | Outer Pack QTY | Pack Type |
|----------|------------------------------|-------|----------------|----------------|----------------|-----------|
| BRUKIT3 | 3 Piece Drill Brush Kit | 6mm | 4,500 | 3 | 60 | Clamshell |
| BRUKIT5 | 5 Piece Drill Brush Kit | 6mm | 4,500 | 3 | 30 | Clamshell |
| PDKIT | 4 Piece Drill Accessory Kit | 6mm | 4,500 | 3 | 60 | Clamshell |
| BDAK10 | 10 Piece Drill Accessory Kit | 6mm | 4,500 | 3 | 60 | Clamshell |
| BDAK12 | 12 Piece Drill Accessory Kit | 6mm | 4,500 | 3 | 60 | Clamshell |

| Part No. | Kit Contents |
|----------|--|
| BRUKIT3 | 50mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 50mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 25mm Hex End Brush with Brass Coated High Carbon Steel Wire |
| BRUKIT5 | 50mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 50mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 25mm Hex End Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire |
| PDKIT | 50mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 50mm x 20mm 80 Grit Flap Wheel Mounted Point Grinding Stone |
| BDAK10 | 75mm Loose Leaf Calico Polishing Buff with 6.35mm Hex Shank 75mm Spindle-Mounted Wheel Brush with Brass Coated High Carbon Steel Wire 75mm Spindle-Mounted Cup Brush with Brass Coated High Carbon Steel Wire Strip-It Wheel with 6.35mm Hex Shank 40mm x 15mm 80 Grit Flap Wheel 6.35mm Drive Arbor 24 x 24 x 80mm Mounted Point 14 x 27 x 52mm Mounted Point Tripoli Polishing Compound 25mm Hex End Brush with Brass Coated High Carbon Steel Wire |
| BDAK12 | ZYA Cylinder Felt Point KEL Ball Nosed Tree Felt Point WRC Ball Nosed Cylinder Felt Point A25 Mounted Point B52 Mounted Point A14 Mounted Point 30 x 15mm 80 Grit Flap Wheel 40 x 15mm 80 Grit Flap Wheel 25mm Spindle Mounted End Brush (Brass Coated High Carbon Steel Wire) 50mm Spindle Mounted Cup Brush (Brass Coated High Carbon Steel Wire) 75mm Spindle Mounted Wheel Brush (Brass Coated High Carbon Steel Wire) 7" Spark Plug Brush |

Kits

Rubber Backing Pads



Josco Brumby Rubber Backing Pads are ideal for use with tie on bonnets (such as the Lambswool Polishing Bonnets) and resin fibre sanding discs.



BBP100



BBP115



BBP125

| Part No. | Diameter | Threaded Centre | Max. RPM | Inner QTY | Outer QTY | Pack Type |
|----------|----------|---------------------------|----------|-----------|-----------|-----------|
| BBP100 | 100 | Quick Change Multi-Thread | 15,000 | 3 | 30 | Clamshell |
| BBP115 | 115 | Quick Change | 13,200 | 3 | 30 | Clamshell |
| BBP125 | 125 | Quick Change | | 3 | 30 | Clamshell |

Note: All diameter measurements shown are in millimetres (mm).

Hand Brushes



Josco Brumby's hand brush kits consist of a variety of bristle types including steel, nylon and brass. Applications include cleaning welding tips and bolt thread, removing grout and grime, as well as brushing clothing and scouring mag wheels.



BHB3B

| Part No. | Contents | Inner Pack QTY | Outer Pack QTY | Pack Type |
|----------|--|----------------|----------------|-----------|
| BHB3B | 1 x Steel Hand Brush 1 x Nylon Hand Brush 1 x Brass Hand Brush | 5 | 40 | Clamshell |

Kits

Accessories

BDBPA

This product allows you to use angle grinder backing pads on your drill. Your drill must be run in a forward direction only however.

600CARD

For use with polishing buffs, wire brushes and most other products with 1/2" (13mm) arbor hole centres. Do not run in reverse, or nut may come loose and cause injury.



BDBPA



BQCA4



600CARD

| Part No. | Description | Max. Speed RPM | Inner QTY | Outer QTY | Pack Type |
|----------|---|-------------------|-----------|--------------|--------------|
| BDBPA | Drill to Backing Pad Adaptor Suits M14 Threads | 4,500 | 3 | 90 | Clamshell |
| BQCA4 | 1/4" Drive Quick Change Adaptor | 4,500 | 3 | 90 | Clamshell |
| 600CARD | Threaded Arbor with 1/4" Spindle | 3,000 | 20 | 200 | Clamshell |

Ordering Information

| Part No. | Barcode | Inner Pack Barcode | Outer Pack Barcode |
|-----------|---------------|--------------------|--------------------|
| BWB15012 | 9314028241675 | 19314028241672 | 29314028241679 |
| BWB15020 | 9314028241125 | 19314028241122 | 29314028241129 |
| BWB20020 | 9314028241149 | 19314028241146 | 29314028241143 |
| BTW100 | 9314028241569 | 19314028241566 | 29314028241563 |
| BTW127 | 9314028241552 | 19314028241559 | 29314028241556 |
| BCB100 | 9314028241651 | 19314028241658 | 29314028241655 |
| BTB100 | 9314028241613 | 19314028241610 | 29314028241617 |
| BTB100SS | 9314028241859 | 19314028241856 | 29314028241853 |
| BTB125 | 9314028241606 | 19314028241603 | 29314028241600 |
| BCC60 | 9314028241347 | 19314028241344 | 29314028241341 |
| BCC65 | 9314028241378 | 19314028241375 | 29314028241372 |
| BCTCS65 | 9314028241798 | 19314028241795 | 29314028241792 |
| BTC50 | 9314028241668 | 19314028241665 | 29314028241662 |
| BCTC65 | 9314028241699 | 19314028241696 | 29314028241693 |
| BTC65 | 9314028241637 | 19314028241634 | 29314028241631 |
| BTC65SS | 9314028241842 | 19314028241849 | 29314028241846 |
| BTCS65 | 9314028241644 | 19314028241641 | 29314028241648 |
| BTC1003 | 9314028241385 | 19314028241382 | 29314028241389 |
| BCW50 | 9314028240692 | 19314028240699 | 29314028240696 |
| BCW75 | 9314028240708 | 19314028240705 | 29314028240702 |
| BCW100 | 9314028240715 | 19314028240712 | 29314028240719 |
| BCC25 | 9314028240746 | 19314028240743 | 29314028240740 |
| BCC50 | 9314028240722 | 19314028240729 | 29314028240726 |
| BCC75 | 9314028240739 | 19314028240736 | 29314028240733 |
| BDZ10040 | 9314028241408 | 19314028241405 | 29314028241402 |
| BDZ10060 | 9314028241415 | 19314028241412 | 29314028241419 |
| BDZ10080 | 9314028241422 | 19314028241429 | 29314028241426 |
| BDZ100120 | 9314028241439 | 19314028241436 | 29314028241433 |
| BDZ11540 | 9314028241446 | 19314028241443 | 29314028241440 |
| BDZ11560 | 9314028241453 | 19314028241450 | 29314028241457 |
| BDZ11580 | 9314028241460 | 19314028241467 | 29314028241464 |
| BDZ115120 | 9314028241477 | 19314028241474 | 29314028241471 |
| BDZ12740 | 9314028241484 | 19314028241481 | 29314028241488 |
| BDZ12760 | 9314028241491 | 19314028241498 | 29314028241495 |
| BDZ12780 | 9314028241507 | 19314028241504 | 29314028241501 |
| BDZ127120 | 9314028241514 | 19314028241511 | 29314028241518 |
| BDA10040 | 9314028244010 | 19314028244017 | 29314028244014 |
| BDA10060 | 9314028244027 | 19314028244024 | 29314028244021 |
| BDA10080 | 9314028244034 | 19314028244031 | 29314028244038 |
| BDA100120 | 9314028244041 | 19314028244048 | 29314028244045 |
| BDA11540 | 9314028244058 | 19314028244055 | 29314028244052 |

Ordering Information

| Part No. | Barcode | Inner Pack Barcode | Outer Pack Barcode |
|-----------|---------------|--------------------|--------------------|
| BDA11560 | 9314028244065 | 19314028244062 | 29314028244069 |
| BDA11580 | 9314028244072 | 19314028244079 | 29314028244076 |
| BDA115120 | 9314028244089 | 19314028244086 | 29314028244083 |
| BDA12740 | 9314028244096 | 19314028244093 | 29314028244090 |
| BDA12760 | 9314028244102 | 19314028244109 | 29314028244106 |
| BDA12780 | 9314028244119 | 19314028244116 | 29314028244113 |
| BDA127120 | 9314028244126 | 19314028244123 | 29314028244120 |
| BDA10040P | 9314028244133 | 19314028244130 | 29314028244137 |
| BDA10060P | 9314028244140 | 19314028244147 | 29314028244144 |
| BDA10080P | 9314028244157 | 19314028244154 | 29314028244151 |
| BPD100F | 9314028242504 | 19314028242501 | 29314028242508 |
| BPD100M | 9314028242511 | 19314028242518 | 29314028242515 |
| BPD100C | 9314028242528 | 19314028242525 | 29314028242522 |
| BPD125F | 9314028242573 | 19314028242570 | 29314028242577 |
| BPD125M | 9314028242580 | 19314028242587 | 29314028242584 |
| BPD125C | 9314028242603 | 19314028242600 | 29314028242607 |
| BSW501 | 9314028262144 | 19314028262141 | 29314028262148 |
| BSW502 | 9314028262151 | 19314028262158 | 29314028262155 |
| BSW751 | 9314028262168 | 19314028262165 | 29314028262162 |
| BSW752 | 9314028262175 | 19314028262172 | 29314028262179 |
| BSW1001 | 9314028262182 | 19314028262189 | 29314028262186 |
| BSW1002 | 9314028262199 | 19314028262196 | 29314028262193 |
| BSD100 | 9314028262069 | 19314028161066 | 29314028262063 |
| BSD115 | 9314028262076 | 19314028262073 | 29314028262070 |
| BSD127 | 9314028262083 | 19314028262080 | 29314028262083 |
| BSD180 | 9314028242054 | 19314028242051 | 29314028242058 |
| BSDB100 | 9314028262342 | 19314028262349 | 29314028262346 |
| BSDB115 | 9314028262359 | 1931402826356 | 29314028262353 |
| BSDB127 | 9314028262366 | 19314028262363 | 29314028262360 |
| BSCK505 | 9314028242764 | 19314028242761 | 29314028242768 |
| BSCK755 | 9314028242689 | 19314028242686 | 29314028242683 |
| BSPK507 | 9314028242702 | 19314028242709 | 29314028242706 |
| BSPK757 | 9314028242726 | 19314028242723 | 29314028242720 |
| BSCRKC50 | 9314028242795 | 19314028242792 | 29314028242799 |
| BSCRKC75 | 9314028242733 | 19314028242730 | 29314028242737 |
| BSCRKM50 | 9314028242788 | 19314028242785 | 29314028242782 |
| BSCRKM75 | 9314028242719 | 19314028242716 | 29314028242713 |
| BSCRKF50 | 9314028242771 | 19314028242778 | 29314028242775 |
| BSCRKF75 | 9314028242696 | 19314028242693 | 29314028242690 |
| BCC2525 | 9314028003556 | 19314028003553 | 29314028003550 |
| BCC5050 | 9314028003525 | 19314028003522 | 29314028003529 |
| BCM38 | 9314028003570 | 19314028003577 | 29314028003574 |

Ordering Information

| Part No. | Barcode | Inner Pack Barcode | Outer Pack Barcode |
|----------------|---------------|--------------------|--------------------|
| BCM50 | 9314028003532 | 19314028003539 | 29314028003536 |
| BCM75 | 9314028003587 | 19314028003584 | 29314028003581 |
| BCT50 | 9314028003549 | 19314028003546 | 29314028003543 |
| BCT65 | 9314028003563 | 19314028003560 | 29314028003567 |
| LBP125 | 9314028242641 | 19314028242648 | 29314028242645 |
| LBP180 | 9314028242658 | 19314028242655 | 29314028242652 |
| FASTCUTCARD | 9314028001507 | 19314028001504 | 29314028001501 |
| MULTISHINECARD | 9314028001309 | 19314028001306 | 29314028001303 |
| SSCARD | 9314028001200 | 19314028001207 | 29314028001204 |
| SSXCARD | 9314028001101 | 19314028001108 | 29314028001105 |
| TRIPOLICARD | 9314028001408 | 19314028001405 | 29314028001402 |
| BRUKIT3 | 9314028241705 | 19314028241702 | 29314028241709 |
| BRUKIT5 | 9314028241712 | 19314028241719 | 29314028241716 |
| PDKIT | 9314028350056 | 19314028350053 | 29314028350050 |
| BDAK10 | 9314028350186 | 19314028350183 | 29314028350180 |
| BDAK12 | 9314028350155 | 19314028350152 | 29314028350159 |
| BDBPA | 9314028242498 | 19314028242495 | 29314028242492 |
| BQCA4 | 9314028242559 | 19314028242556 | 29314028242553 |
| 600CARD | 9314028240135 | 19314028240132 | 29314028240139 |
| BBP100 | 9314028242610 | 19314028242617 | 29314028242614 |
| BBP115 | 9314028242627 | 19314028242624 | 29314028242621 |
| BBP125 | 9314028242634 | 19314028242631 | 29314028242638 |
| BHB3B | 9314028241804 | 19314028241801 | 29314028241808 |

JOSCO

B R U M B Y

Josco's extensive product range spans across a broad range of categories:

- Wire Brushes
- Grinding & Sanding
- Cutting
- Polishing
- Cleaning & Brooms
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- Levels & Measuring Tools
- Lubrication Equipment

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Email: customerservice@josco.com.au

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